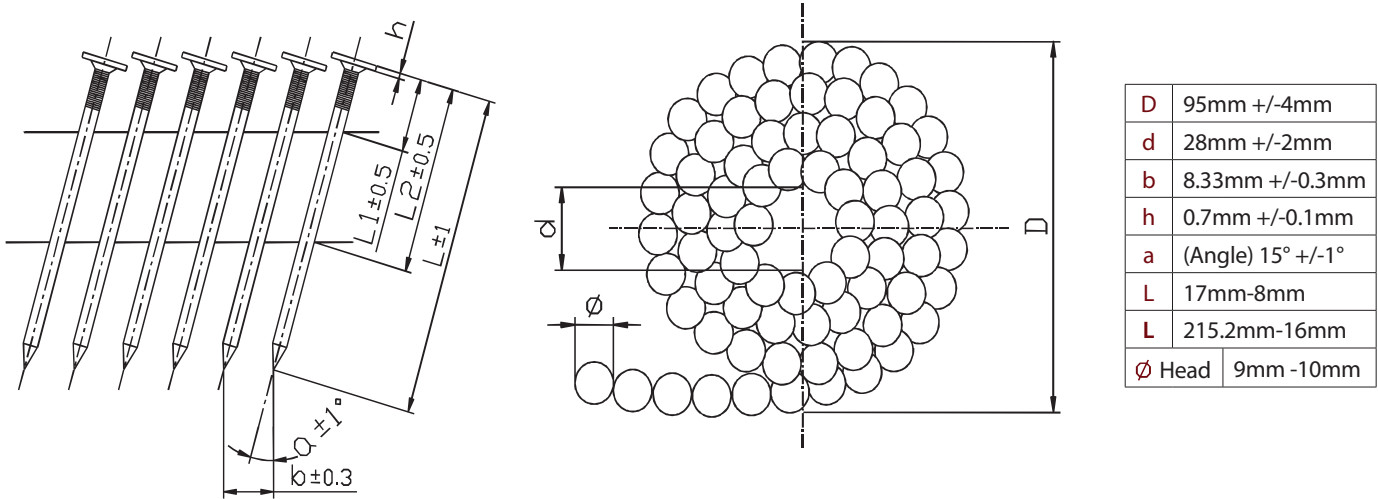


Roofing Coiled Nails 15-DEG

Coiled – Smooth Shank

Diamond Point, Flat Head, Round Smooth, Ring Shank, Galvanized HDG or EG



D	95mm +/-4mm
d	28mm +/-2mm
b	8.33mm +/-0.3mm
h	0.7mm +/-0.1mm
a	(Angle) 15° +/-1°
L	17mm-8mm
L	215.2mm-16mm
Ø Head	9mm -10mm

ASTM F 1667-05 Table 29 Type 1, Style 20 - Roofing Nails

Length	length	Min	Max	Diameter	Max	Min	Head	Min	Max
3/4"	0.750	0.719	0.781	0.120	0.116	0.124	0.375	0.338	0.413
7/8"	0.875	0.844	0.906	0.120	0.116	0.124	0.375	0.338	0.413
1"	1.000	0.969	1.031	0.120	0.116	0.124	0.375	0.338	0.413
1 1/4"	1.250	1.188	1.313	0.120	0.116	0.124	0.375	0.338	0.413
1 1/2"	1.500	1.438	1.563	0.120	0.116	0.124	0.375	0.338	0.413
1 3/4"	1.750	1.688	1.813	0.120	0.116	0.124	0.375	0.338	0.413
2"	2.000	1.938	2.063	0.120	0.116	0.124	0.375	0.338	0.413
2 1/2"	2.500	2.407	2.594	0.120	0.116	0.124	0.375	0.338	0.413
3"	3.000	2.907	3.094	0.120	0.116	0.124	0.375	0.338	0.413

- Material: Steel wire (low-carbon, medium-low carbon, medium-carbon) (Unhardened)
- Length measured under the head, length tolerance, +/- 1/16"(1.5875mm) 1" to 2 6", +/- 3/32" (2.3813mm) over 2 6"
- Nominal head diameter is the mean of two readings 90 degrees apart.
- Head diameter tolerance, +/- 10% of nominal head diameter, the difference between the long axis and the short axis cannot exceed 20% of the short axis.
- Fasteners must be true to shape, well finished, free from imperfections, clean, free of corrosion.
- Miami Dade requires 13 microns zinc Meeting ASTM A 641 Class 1

For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org.
For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

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